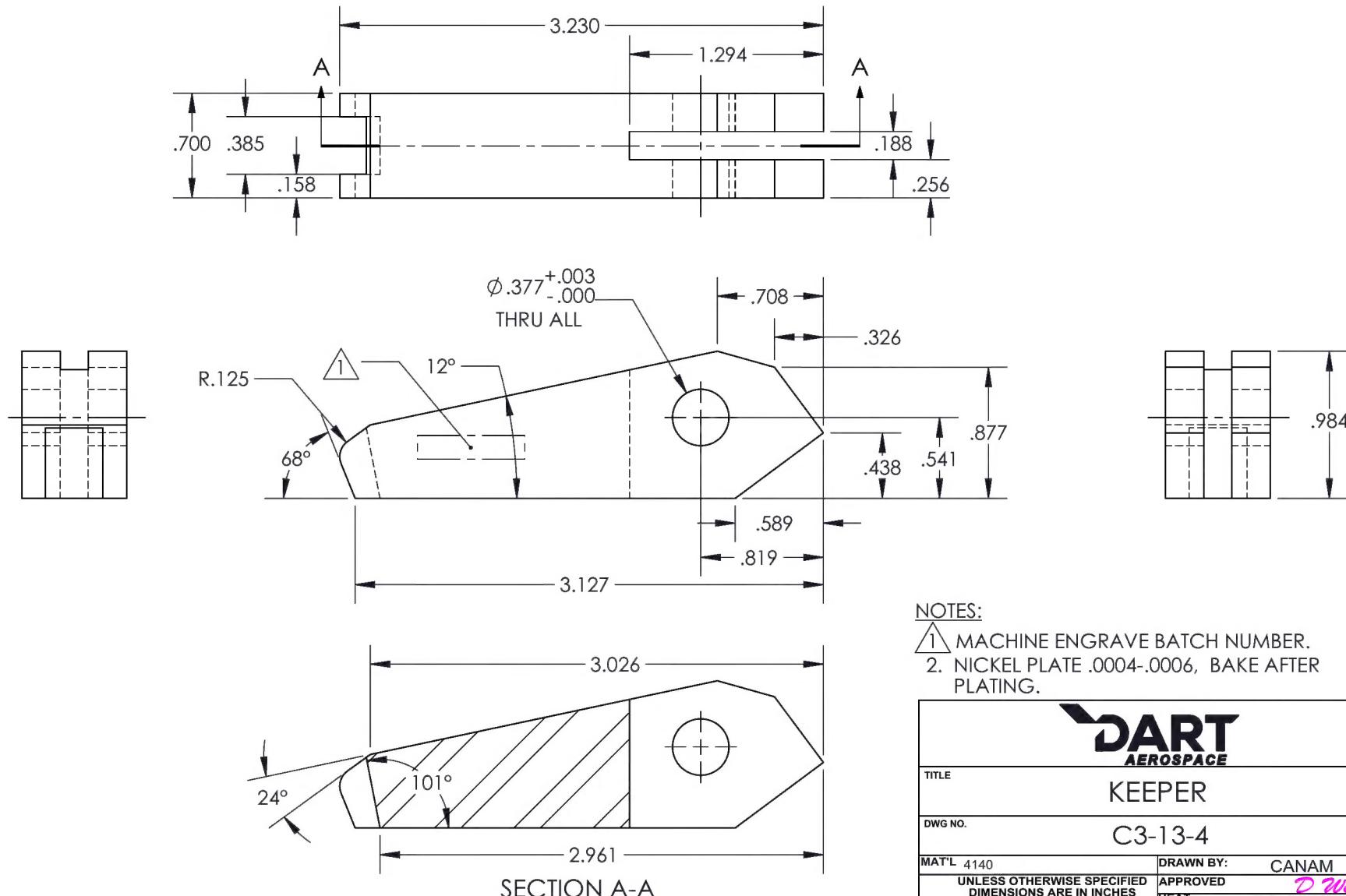


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REV			ECR			DESCRIPTION			REVISIONS		
DATE	INITIAL	APPROVED									
3	14-0086		ADDED MACHINE ENGRAVE BATCH NUMBER. ADDED NOTE NICKEL PLATE .0004-.0006, BAKE AFTER PLATING. CH'D HEAT TREAT WAS RC 44-48 IS RC 44-46.						8/5/2014	DJN	GE



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-13-4	1	KEEPER	4140	3/4 X 1 X 3-3/8	

DART AEROSPACE	
TITLE KEEPER	
DWG NO. C3-13-4 REV 3	
MAT'L 4140 DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED APPROVED D. Weil	
DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/32$	
.XXX $\pm .005$ ANGLES $\pm .5^\circ$	
.XX $\pm .01$	
X $\pm .1$ FINISH SEE NOTE 2	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC USED ON MODEL	
SCALE 1:1	DATE 10/31/2001
SHEET 1 OF 1	